



# Innovative Biosolids Management in Austin, Texas

Rajendra P. Bhattarai, P.E., BCEE  
Austin Water, City of Austin, Texas

Austin, Texas

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# Acknowledgments

- U.S. Environmental Protection Agency



- Texas Water Development Board



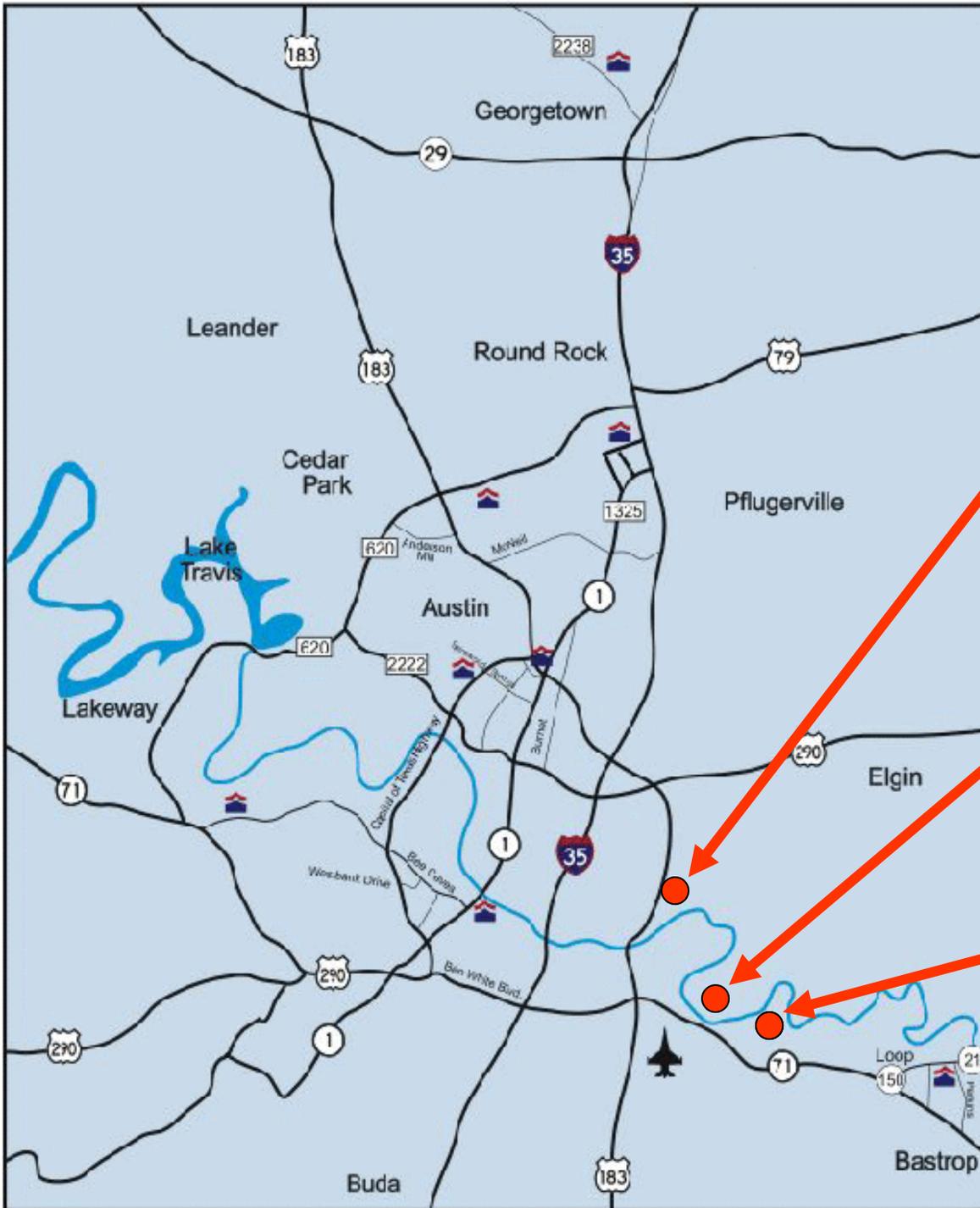
- City of Austin



# Presentation Outline

- Background
- Hornsby Bend
- Innovations through the years at Hornsby Bend
- Future of Hornsby Bend
- Questions





Walnut Creek  
Wastewater  
Plant  
(1977)

Hornsby Bend  
Biosolids  
Plant  
(1956)

South Austin  
Regional  
Wastewater  
Plant  
(1986)

# Hornsby Bend Biosolids Management Plant

Wastewater  
Treatment  
Plants



Hornsby  
Bend



- **Urban Waste Recycling**
- **Conservation**
- **Research**
- **Restoration**
- **Energy Production**



**Dillo Dirt™**  
An Award  
Winning  
Recycling  
Program

**More than 40 local, state, regional  
and National awards**

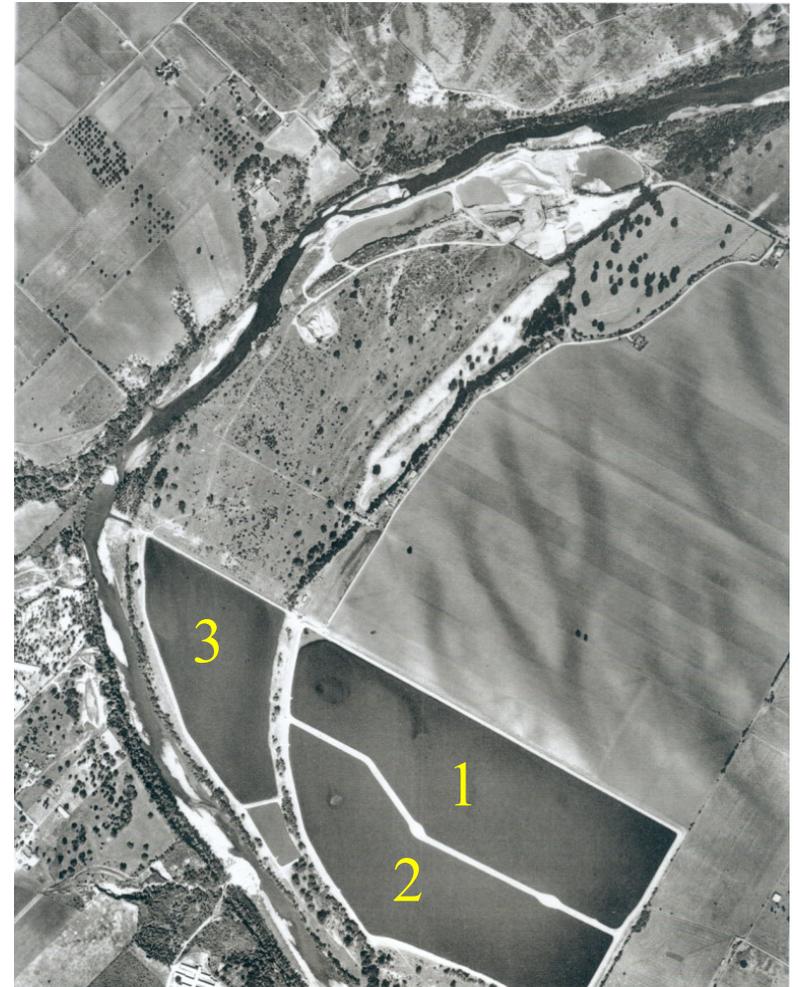
# Hornsby Bend Biosolids Management Plant

- City of Austin's central biosolids treatment plant
- City acquired 270 acres in mid-1950s
- Three lagoons to receive sludge:
  - Pond 1 – 85 acres
  - Pond 2 – 65 acres
  - Pond 3 – 35 acres



# Hornsby Bend Ponds

- Initially designed as “Sludge Oxidation Lakes”
- Permitted as a waste stabilization pond system
- Discharge Permit limits: 30 mg/l BOD<sub>5</sub> and 90 mg/l TSS
- Initially smaller population, lower loading – met permit limits



# Hornsby Bend Ponds (continued)

- As population grew, so did the organic loading
- Difficult for pond system to meet permit limits
- Experiments with Water Hyacinths in Pond 4 (5 acres)
- Hyacinths effective in improving effluent quality
- Problems during winter freeze when hyacinths died





Pond 1 West

Pond 1 East

Pond 3

Pond 2

Greenhouse

Aquatic Greenhouse

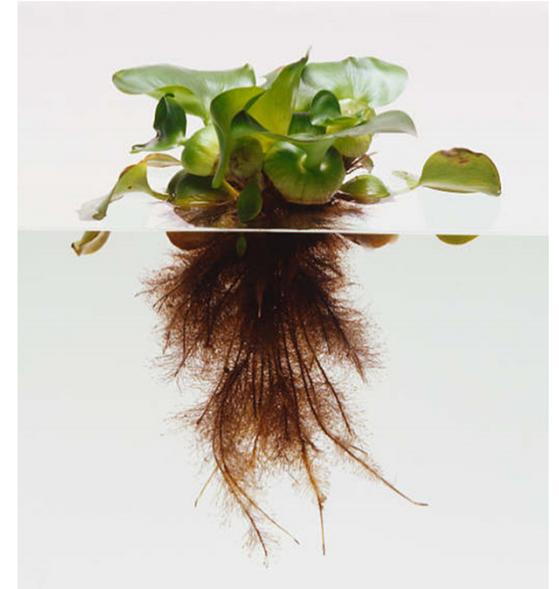
# Water Hyacinth

- Free-floating, perennial, tropical aquatic plant
- Native to South America
- Fast-growing
- Considered an invasive plant
- Can quickly choke waterways and become a nuisance
- Special permit needed from Texas Parks and Wildlife Dept
- Harvesting is cumbersome



# Water Hyacinth

- Extensive root system ideal for filtering solids
- Roots provide sites for attached microbial growth and help in nitrification
- Effective for removal of nutrients, heavy metals, cyanides and a variety of pollutants
- Can be used as bulking agent in composting



# Hornsby Bend Ponds (continued)

- 5-acre Greenhouse with 4 acres of ponds constructed to protect hyacinths during winter
- Effective year-round – even in winter
- Rapid growth of hyacinths
- Hyacinth harvesting pain
- Spider mites destroying hyacinths



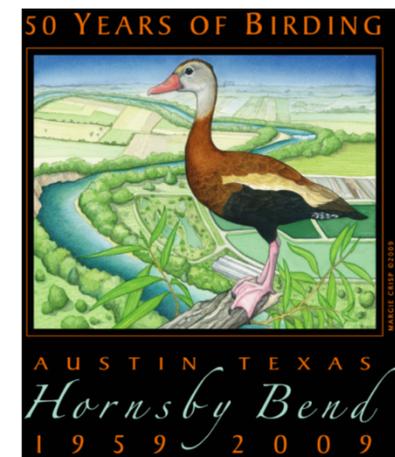
# Hornsby Bend Ponds (continued)

- Replaced hyacinths with Lemna minor (Duckweed) – easier to maintain
- Covers water surface and reduces algae growth
- Provides effective treatment



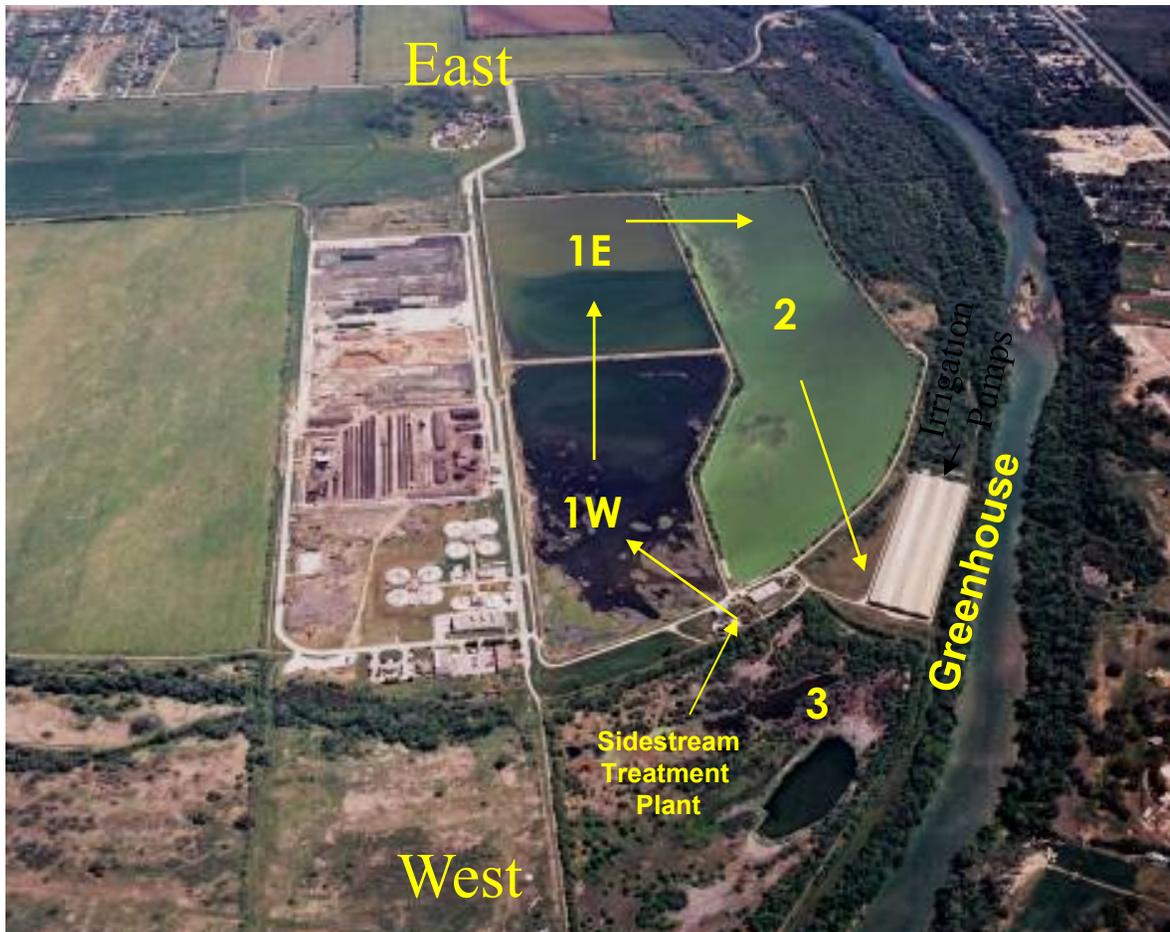
# Ponds - Attract Birds and Birdwatchers

- Most popular birding site in Austin Area
- 370 Bird Species



# Pond Treatment System 189 acres

Water moves by gravity  
Pond system treats all water  
All water recycled – no discharge to river



# Aquatic Greenhouse 5 acres

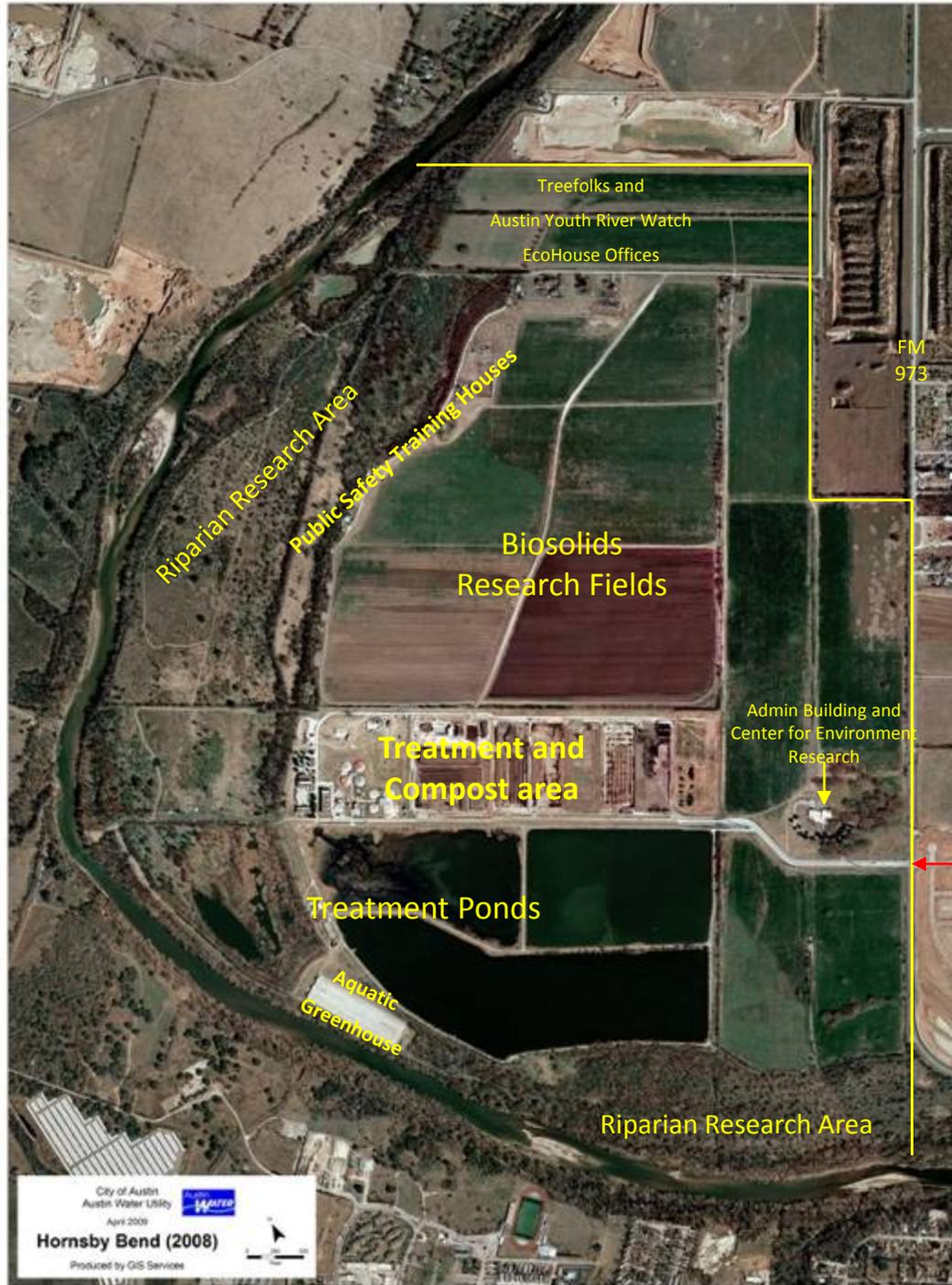


Effluent for on-site agricultural land irrigation  
Ponds: 3 cells – 4 acres total  
No discharge to the river

← Irrigation Pumps



# Biosolids Management

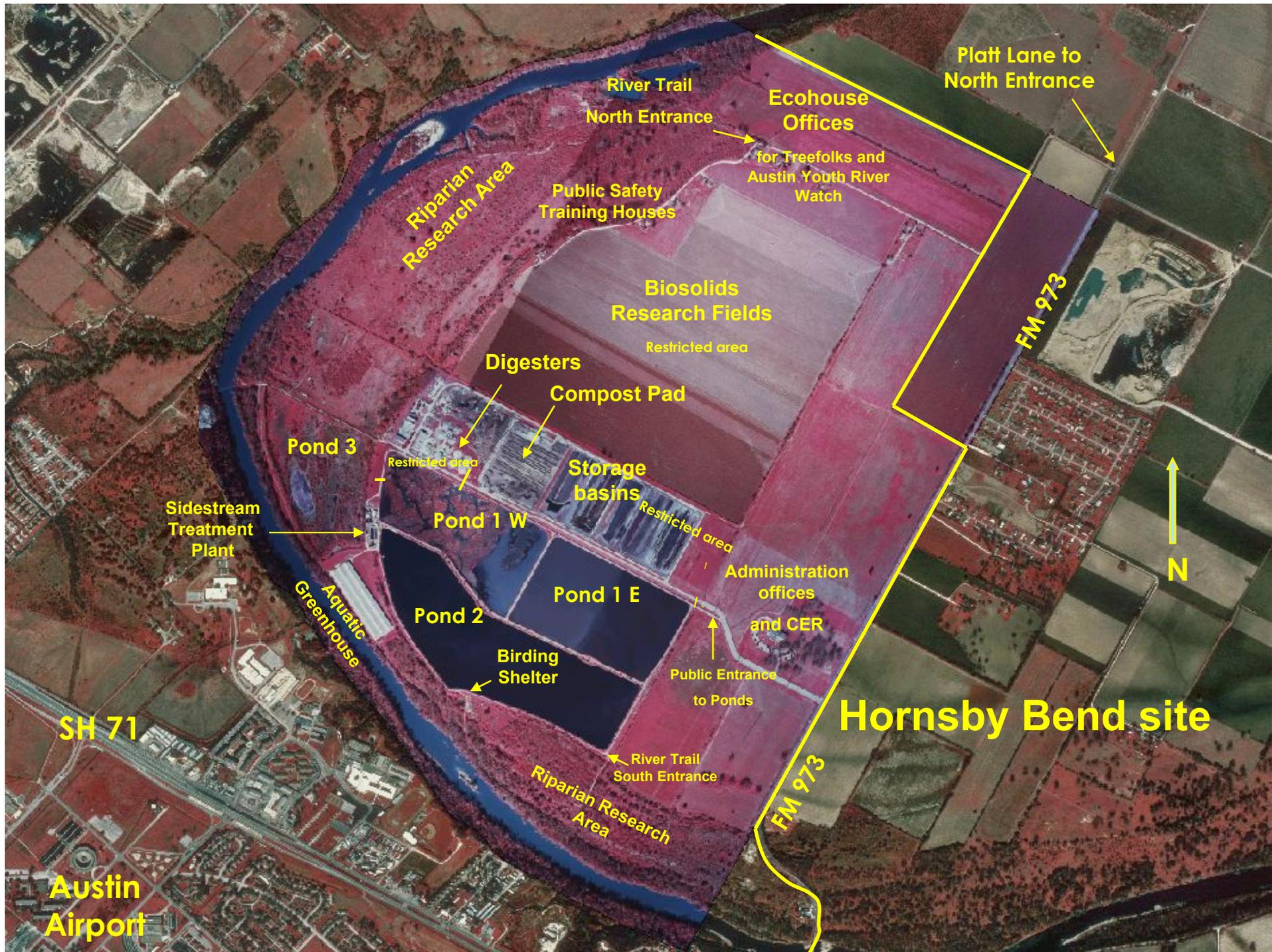


## Hornsby Bend Biosolids Management Plant

1200 acres

3.5 miles of Colorado River

Main Entrance



# All of Austin's Biosolids – 1.5 million gallons per day 98.5% water

Wastewater: 100 MGD

Biosolids: 95 dry tons/day

Walnut Creek Wastewater Treatment Plant



South Austin Regional Wastewater Treatment Plant



# Solids – Anaerobic Digesters

- Mesophilic digestion – 98° F
- Approximately 60 days detention time
- 50% solids reduction
- 95% pathogen reduction = Class B
- By-product: Methane





**Dewatering**

Biosolids Recycling  
First Method  
Beneficial Reuse through  
Land Application

$\frac{1}{3}$  on onsite farm – 550 acres  
 $\frac{1}{3}$  on offsite farm

$\frac{2}{3}$  **Biosolids**  $\frac{1}{3}$



Biosolids Recycling  
Second Method  
Composting

Yard Trimmings and Biosolids



# Hornsby Bend Fields

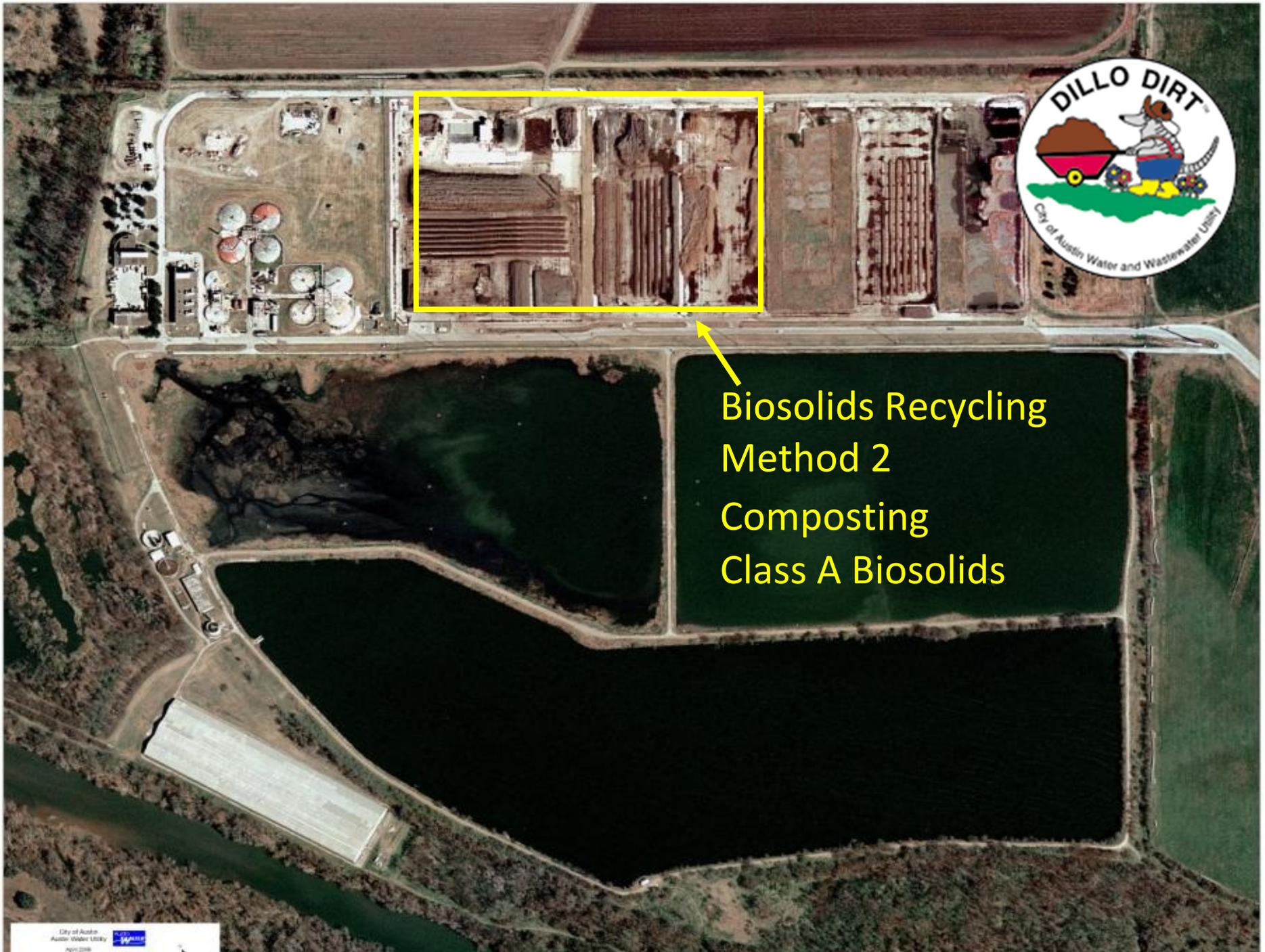
Biosolids  
Recycling  
Method 1

Land  
Application

Class B  
Biosolids

550 acres  
of hay  
fields





Biosolids Recycling  
Method 2  
Composting  
Class A Biosolids

# Composting

Method 2

Composting

3 parts yard trimmings [carbon]

1 part biosolids  
[nitrogen/phosphorus]



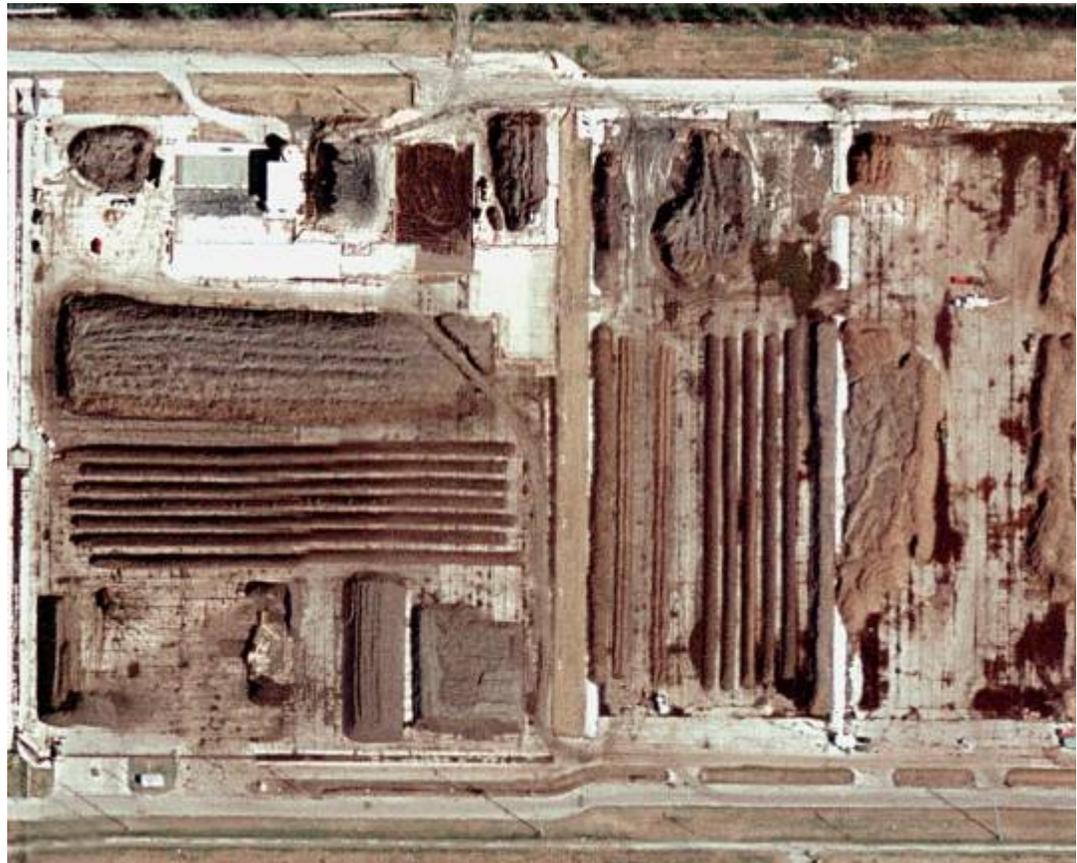
All of Austin's of yard trimmings:

150,000 yd<sup>3</sup>

~12% of Austin's solid waste stream

~40% of Austin's recycling stream

Compost Pad



Yard Trimmings

Processing

~7,000 tons/year of Class A Compost – “Dillo Dirt”

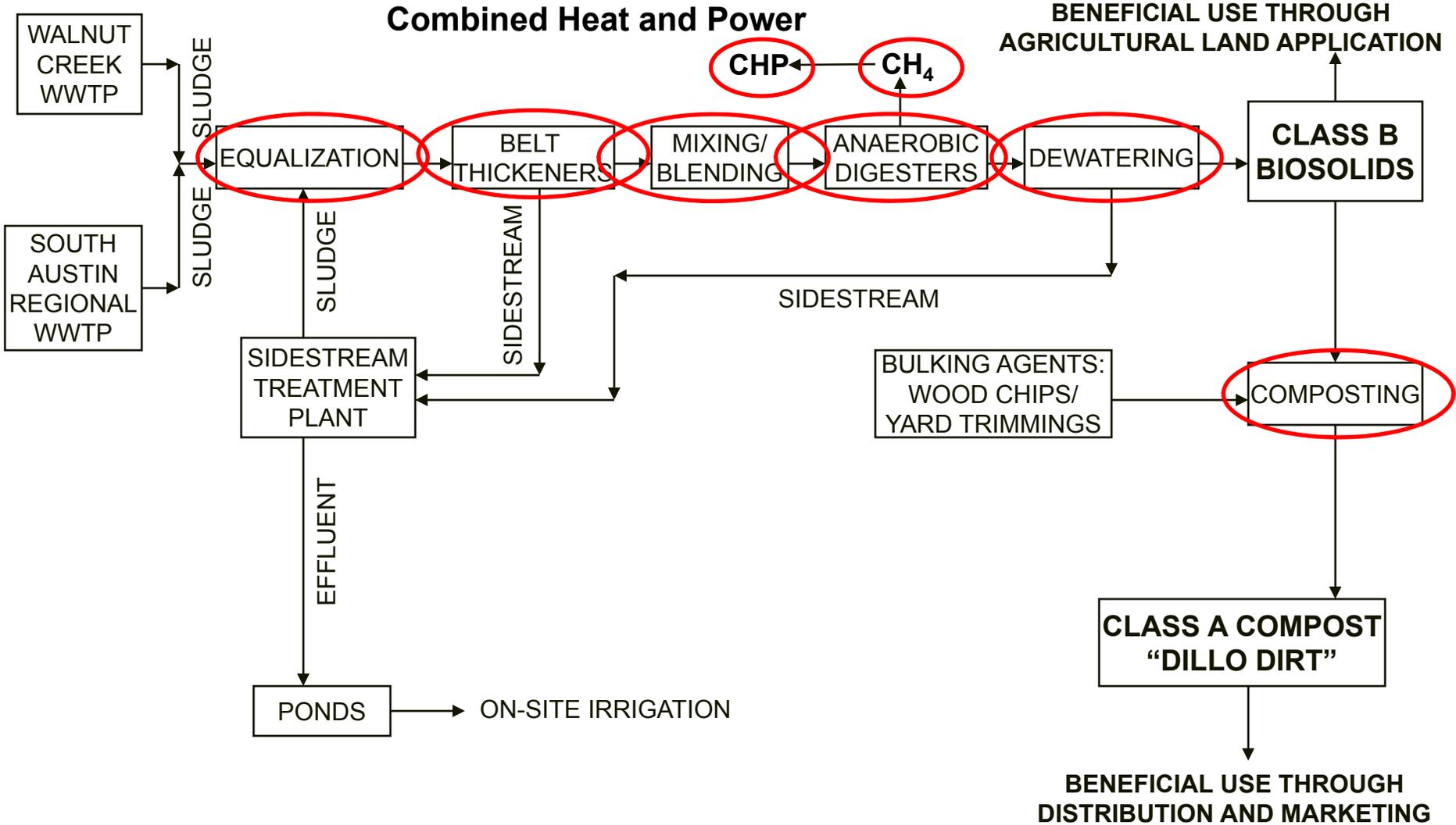
# Clean Water Federal Stimulus Award

- Hornsby Bend ranked #1 in Texas among “green” projects
- \$31.8 million zero-interest Federal Stimulus Loan



- \$30.7 million in interest savings
- 80% of the funds for the “Green Reserve” projects through the Texas Clean Water State Revolving Fund

# HORNSBY BEND BIOSOLIDS MANAGEMENT PLANT



# Two Contracts with Stimulus Funds

1. \$6.95 million for Compost Pad expansion
  - Addition of 15-acre compost pad
  - Double composting capacity to use 10,000 dry tons of biosolids per year
2. \$27.95 million for digester upgrades and plant-wide efficiency improvements
  - Sludge dewatering improvements – increase capacity, reduce operation cost
  - Digester upgrades – improve process efficiency, increase gas production and capture, reduce use of petroleum-based polymers



# Digester Improvements

- Changed from floating covers to more efficient fixed covers
- Flexible membrane cover for more efficient gas storage
- New 20 HP linear motion mixers in lieu of 100 HP nozzle mix systems

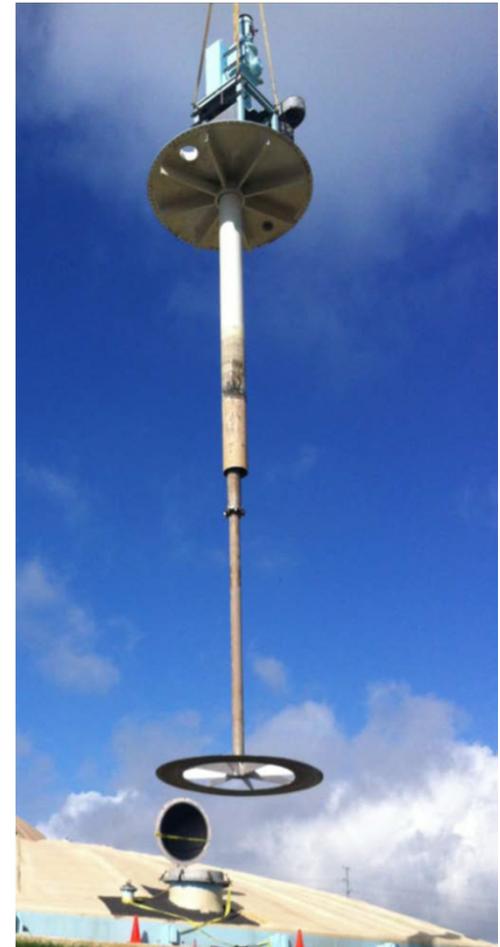


# Digester Mixer Replacement

- Before
  - Nozzle Mixers
  - Inadequate Mixing
  - High power use
- After
  - Linear Motion Mixers
  - Better mixing
  - 80% reduction in power use



Nozzle Mixer



Linear Motion Mixer

# Benefits of Stimulus Fund Projects



- 560 local jobs over 3 years
- Increase digester gas production
- Compost capacity doubled to produce exceptional quality Class A compost
- Reduce diesel fuel use by 30,000 gallons/year
- 41% reduction in petroleum-based polymers
- Extra 16,000 yd<sup>3</sup>/year of yard and tree trimmings used in composting by 2012
- 300 tons of fly ash in concrete for compost pad

# Benefits of Stimulus Fund Projects

(continued...)



- 6,500 tons of CO<sub>2</sub> equivalent GHG reduction by 2012
- 55% increase in energy production by 2012
- 1.75 MW electricity from a related biogas generator project – \$1.2 million grant from U.S. Dept. of Energy through Austin Energy
- Waste heat from generators for heating digesters and other uses
- Generate enough electricity for Hornsby Bend

# Combined Heat and Power from Methane



- 875 KW electricity from a biogas generator
- Waste heat from generators for heating digesters and other uses
- Hornsby Bend energy neutral
- Excess electricity goes to the grid





**Clean Water  
State Revolving Fund  
2010 PISCES Award**

**Performance & Innovation in the SRF  
Creating Environmental Success**

**Awarded to  
The City of Austin  
Texas**

**For Innovative and Effective Use  
of the SRF Financing Mechanisms**

# Future Upgrades at Hornsby Bend

- Increase biogas production by anaerobically digesting:
  - Fats, oils and grease
  - Food wastes
- Increase CHP capacity
- Sidestream Treatment
- 100% Class A Biosolids
- Nutrient Recovery
  - Phosphorus recovery for fertilizers
- Solar Energy Farm



# Questions, Comments?



Tom Toro, *The New Yorker*, May 12, 2012